

# SH-710LDM Semi-Automatic Double Mitering Horizontal Band Saw





### **DOUBLE MITER-CUTTING** STRUCTURAL MATERIAL SAW

The SH-710LDM allows you to miter-cut either forward or backward up to 60°. The 10° blade cant is designed specifically for cutting structural steel such as H-beam, I-beam, channels and profiles to allow maximum cutting efficiency and longer blade life.

#### Features:

- · High precision linear guide way design
- Heavy-duty cast iron swivel center features straight cutting and miter cuts (plus/minus 60 degrees)
- Gearbox designed to accept high lateral pressure (no thermal distortion)
- Inverter blade drive system which allows infinitely variable blade speeds
- Adjustable flood coolant system
- · Motor driven, synchronized wire blade brush
- Carbide blade guides and bearing provides additional blade support
- Cast-iron guide arms
- Cast-iron hydraulic vise which synchronizes movement with gudie arm
- Automatic hydraulic blade tensioning device
- Dual valve feed pressure and feed rate system for optimal cutting performance

en SH-710LDM					
0°	+45°	+60°			
420mm"	420mm	300mm			
420 x 710	420 x 460	420 x 300			
25-100 m/min					
6540 x 41 x 1.3mm					
7.5 HP					
1 HP					
1/8 HP					
750mm					
2895 kg					
3250 x 3200 x 1920mm					
	0° 420mm" 420 x 710 65	0° +45° 420mm" 420mm 420 x 710 420 x 460 25-100 m/mi 6540 x 41 x 1.3r 7.5 HP 1 HP 1/8 HP 750mm 2895 kg			

<sup>\*</sup>Design and specifications subject to change without notice.











### SH-510LDM



Semi-Automatic Linear Guided/Double **Miter-Cutting Horizontal Band saw** 









## Semi-Automatic Linear Guided/Double Miter-Cutting Horizontal Band saw

SH-510LDM, this large capacity and compact sized machine needs relatively small space when compared to machines with the same capacity 320mm(12.6"). The SH-510LDM features hydraulic lifting of the saw frame and full stroke hydraulic vise. These features enable semi-automatic operation to securely hold the work piece, cut, and return the saw frame to a preset work height. Large, heavy-duty trunion and swivel 'n' lock mechanism allows for up to 60 degrees of mitering capability. Both models are an excellent choice for diverse job shop needs.

### **Standard Features**

- Linear guided saw frame
- Synchronized wire brush
- Solid guide arm mounted directly under saw frame and traverses in sync with the vise via dual linear guides
- Split vise
- Removable chip bin or optional screw-type chip conveyor
- Idle roller at front and back end of the sawing table
- Full stroke cylinder vise
- Easy to read angle scale
- Manual saw frame swivel and quick-angel-lock with a long lever (SH-510LDMM)
- Hydraulic swivel and angle locking & automatic angle positioning upon entry of angle (SH-510LDMA)
- Hanging control panel swivel-able between front and back of the saw frame for ease of operation (SH-510LDMM)
- Independent control station with wheels & quick connector for ease of installation and transportation (SH-510LDMA)
- Dual valve controlling cutting speed and pressure
- 7" HMI Touch Screen for operation and cutting information display (SH-510LDMA)

Specification	SH-510LDM			
Angle	0°	±45°	±60°	
Capacity Round	320 mm(12.6")	320 mm(12.6")	200 mm(7.9")	
Capacity Rectangle(HxW)	330x510 mm (13"x20")	330x320 mm (13"x12.6")	330x200 mm (13"x7.9")	
Blade Speed	25 – 100 M/min			
Blade Size(LxWxT)	4960 x 34 x 1.1 mm (195"x1.3"x 0.043")			
Blade Cant	6°			
Blade Motor	3 HP (2.238 kW)			
Hydraulic Motor	1 HP (0.375 kW)			
Coolant Motor	1 / 8 HP (0.09 kW)			
Workbed Height	780 mm (30.7")			
Gross Weight	SH-510LDMA: 1440 kgs / SH-510LDMM: 1405 kgs			
Floor Space(LxWxH)	2550 x 2463 x 2050 mm (100.4"x97"x 80.7")			

 $<sup>^{\</sup>star}$  Design and specifications are subject to change without notice & obligation.



- Mist Spray Unit
- Angle display on the saw frame (for SH-510LDMM)
- Integration with positioning system (for SH-510LDMM and SH-510LDMA)
- Chip Conveyor
- Hydraulic Top Clamp

















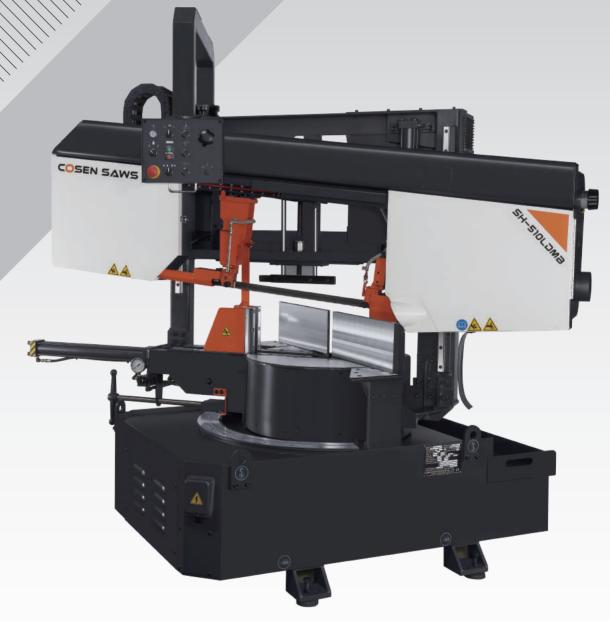


<sup>\*</sup> Machines may be shown with some options.

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### SH-510LDMB



Semi-Automatic Linear Guided/Double **Miter-Cutting Horizontal Band saw** 









### Semi-Automatic Linear Guided/Double

SH-510LDMB, this large capacity and compact sized machine needs relatively small space when compared to machines with the same capacity 320mm(12.6"). The SH-510LDM features hydraulic lifting of the saw frame and full stroke hydraulic vise. These features enable semi-automatic operation to securely hold the work piece, cut, and return the saw frame to a preset work height. Large, heavy-duty trunion and swivel 'n' lock mechanism allows for up to 60 degrees of mitering capability. Both models are an excellent choice for diverse job shop needs.

### **Standard Features**

- Linear guided saw frame
- Synchronized wire brush
- Solid guide arm mounted directly under saw frame and traverses in sync with the vise via dual linear guides
- Split vise
- Removable chip bin or optional screw-type chip conveyor
- Idle roller at front and back end of the sawing table
- Full stroke cylinder vise
- Easy to read angle scale
- Dual valve controlling cutting speed and pressure

- Budi valve controlling cutting speed and pressure				
Specification	SH-510LDM	3		
Angle	0°	±45°	±60°	
Capacity Round	320 mm(12.5")	320 mm(12.5")	200 mm(7.8")	
Capacity Square	320 mm(12.5")	320 mm(12.5")	200 mm(7.8")	
Capacity Rectangle(HxW)	330x510 mm (12.9" x 20")	330x320 mm (12.9" x 12.5")	330x200 mm (12.9" x7.8")	
Capacity Rectangle(HxW)	W:0-510 mm (0"-20") H:0-330 mm (0"-12.9")			
Blade Speed	30-100 m/min (99~393 fpm)			
Blade Size(LxWxT)	4980 x 34 x 1.1 mm (196" x 1.33" x 0.043")			
Blade Motor	3 HP (2.2 kW)			
Hydraulic Motor	1 HP (0.75 kW)			
Coolant Motor	1/8 HP (0.1 kW)			
Workbed Height	780 mm (30.7")			
Gross Weight	1360 kgs (2992 lbs)			
Floor Space(LxWxH)	2493 × 1242 × 2043 mm (98.1" x48.8" x80.4")			
Floor Space(LxWxH)	Space(LxWxH) 2493 × 1242 × 2043 mm (98.1" x48.8" x80.4")			

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**Optional Accessories** 

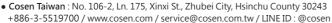
- Mist Spray Unit

- Chip Conveyor

- Hydraulic Top Clamp







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